

## Villa Description

*Villa White House* is a brand new well-hidden gem located at the hillside of Tourlos overlooking the magnificent Town of Mykonos and offering magnificent sunsets and unobstructed views to the Aegean.

This exquisite villa offers high-end aesthetics and an extravagant undercut architectural design that ensures complete privacy in both the interior and exterior areas of the property.

The most dominant feature of the exterior areas is the infinity pool, with the water element contrasting beautifully the earthly tones that decorate the exterior and gives the illusion that the pool extends into the blue of the Aegean Sea. An outside dining area along with a sitting area will offer you care-free moments under the sun, where you can enjoy the view, the water and have barbeques to remember.

The interior areas are designed in a minimal style with boho touches and wooden furnishing. The multileveled areas offer a sense of extended space and are very pleasing to the eye, with the multiple sitting areas being ready to offer you moments of relaxation and amusement. All five bedrooms are equipped with comfortable double beds and ensuite bathrooms offering elegance with the wooden decorations and touches.

*Villa White House* is ideal for those with minimal taste and a sense of interior design, wishing to enjoy breathtaking sunsets in private scenery, and very close to the picturesque Mykonos Town to enjoy the vibrant nightlife.

## Villa Layout

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### Entrance level

Living Room area, Kitchen area, Dining area, Gym,  
Wine room

One master bedroom with double bed, A/C, en suite  
bathroom, sea view, access to the terrace

Three bedrooms with double beds, A/C, en suite  
bathrooms, access to the terrace

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### **Guest House**

Living room, Kitchenette

One double sofa-bed

One bedroom with double bed, A/C, en suite  
bathroom, sea view, access to the terrace

## **Comforts & Amenities**

### Indoors

- Free Wi-Fi internet
- Living and dining area
- Gym
- Wine Cellar
- Smart Led TV
- Washing and drying machine
- Fully equipped kitchen
- Fully air-conditioned

### Outdoors

- Infinity swimming pool
- Sun beds and loungers
- Dining area
- BBQ
- Outdoor Home theatre

- Parking area

#### Villa Policy

- Minimum Stay: 1 week
- Security Deposit: EUR 7,000
- Children Policy: Welcome

#### Services Included

- Daily maid service
- Pool and surrounded area maintenance
- Linen and bath towels change twice a week
- Pool towels change daily

#### Complementary Services

- Concierge assistance and travel guide from booking and arrival upon departure
- Tailor-made vacation planning for the ultimate Mykonos experience
- Welcome assistance procedure with luggage from/to the airport
- Check-in/out assistance
- Recommendations and reservations to all the "must" places on Mykonos
- MLV Concierge Team at your disposal throughout your stay

#### Services Upon Request

- Airport transfer
- Car rental
- Chauffeur services

- In house private chef
- Villa pre-stocking
- Massage therapies
- Spa services
- Yachting
- Private jet